

# **LG EVA EP28025**

# **Ethylene Vinyl Acetate Copolymer**

#### **Applications**

- Photovoltaic Encapsulant Sheet
- hot Melt Adhesive

### Performance

- Uniform VA Contents and MI
- Excellent optical property
- Low Gel level and strict contaminant control
- · Good adhesion property in the solar module

### **Typical properties**

Characteristics	Test Method	Unit	Value
Physical <sup>(1)</sup>	: :		:;
VA Contents	LG	%	28
Density	ASTM D1505	g/cm³	0.951
MFR(190℃,2.16Kg)	D1238	g/10min	25
Mechanical <sup>(2)</sup>			
Tensile Strength at Break	D638 <sup>(3)</sup>	Мра	9.5
Elongation at Break	D638 <sup>(3)</sup>	%	850
Hardness			
Shore hardness(Shore A)	D2240	-	76
Thermal			
Vicat Softening Point	LG	°C	45
Melting Temperature	LG	°C	69

(1) The properties data in this table are typical values, and not guaranteed specification.

(2) Typical resin property values are measured on a standard compression molded specimens

(3) Speed of 500 mm/min.

## **Processing information**

• EP28025 may be processed on conventional equipment.

For additional sales, order and technical assistance

Head office PO Division, LG Chem Ltd. Yeoui-do P.O.Box 672, 21<sup>st</sup> floor LG Twin Tower, Yeoui-daero 128, Yeongdeungpo-gu Seoul, Korea. Tel. 82-2-3773-3932,6613 TS&D

Revised : 11/07/2014



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#### **Storage and handling Recommendations**

Ethylene Vinyl Acetate Copolymers are available in free-flowing pelletized form designed for use in conventional polymer fabrication systems.

Ethylene Vinyl Acetate Copolymer storage and handling of these product is extremely important for the products to remain flowable for transport and processing without pellet blocking.

#### To prevent pellet blocking

- To minimize static load, do not double stack pallets.
- Keeping storage and handling temperature between  $10 \sim 25 ^{\circ}C$ .
- Store the resins in the warehouse to protect from exposure to elevated temperature which is not to exceed 35  $^\circ C$  .
- Consume the resins on a first in, first out basis.

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